

INTEGRITY

FAB & MACHINE INC.

Equipment List

Small CNC Machining

- Haas VF5 26" x 50" Work Envelope
 - 7,500 RPM, thru Spindle Coolant
 - Touch Probe, Tool Pre-Setter
- Hurco Model VM2 40" x 20" Table
 - 4th Axis Rotary Table
 - 8,000 RPM Spindle
- Hurco Model VM10 20" x 16" Table
 - 10,000 RPM Spindle
- Southwestern - Lathe Model 1630
 - Full CNC Controls
 - 16" x 30" Capacity

General Machine Shop

- Radial Drill Press
- Cut Off Saws
- Baileigh 110 Ton Hydraulic Press

Lucas CNC Horizontal Boring Mill

- 96" x 51" Work Envelope
- 15,000 lb Weight Capacity

Feeler Vertical Machining Centers

- Renishaw Touch Probes
- Tool Pre-setters
- 6,000 RPM thru spindle coolant

Feeler FV - 4224 (2 machines)

- 158" x 87" Table Size
- 165" x 95" travel
- 30,000 LBS table load

Feeler FV - 3218

- 118" x 67" table size
- 126" x 71" travel
- 22,000 LBS table load

Feeler FV - 3214

- 118" x 55" table size
- 126" x 55" travel
- 19,000 LBS table load

Feeler FV 2218

- 79" x 67" table size
- 85" x 71" travel
- 15,000 LBS table load

Feeler VB - 1900

- 82.7" x 33.6" table size
- 74" x 34" travel
- 4,840 LBS table load

Feeler VB – 1650

- 74.8" x 31.5" table size
- 65" x 31.5" travel
- 3960 LBS table load

Blanchard Grinding

- 48", 60" & 84"
- 88" Swing with 30" Under The Head

Welding and Cutting Capacity

- Specializing in Mild Steel, Aluminium and Stainless
- Hydmech V18APC 18" Dia Dual Miter Saw 22"x18" Rectangle

Fabricating

- Press Brake - JMTAD-530135
 - 150 ton, CNC Back Gage 10' x 1/4"
- Notcher - Commaca 10" x 10" Blade
- Punch - Whitney C26 25 Ton Hole Puncher
- Roundo - Plate & Cone Roller 6' x 3/8" Capacity
- Sunrise 66 Ton Iron Worker, Plate, Angle, Rounds, etc.

AKS Torch Cutting (2)

- 108" x 50' Water Table

Flow Waterjet

- 93,000 PSI Pump
- 60" x 120" Table Size

Hypertherm XPR 300 Plasma Torch System

- 108" x 50' Water Table
- Up to 1 3/4" Mild Steel

Multicam 3000 Plasma Table

- Hypertherm Maxpro 200 AMP
- 60" x 120" Water Table
- Up to 1 1/2" Mild Steel

Painting

- GFS 14' x 26' Paint Booth
- Kraco Nova 390 Airless Paint Sprayer

Facilities

- 50,721 Sq Feet Modern Manufacturing with Loading Dock
- 25 Ton Crane Capacity
- Jib Cranes, Fork Lifts, and Other Material Handling Equipment

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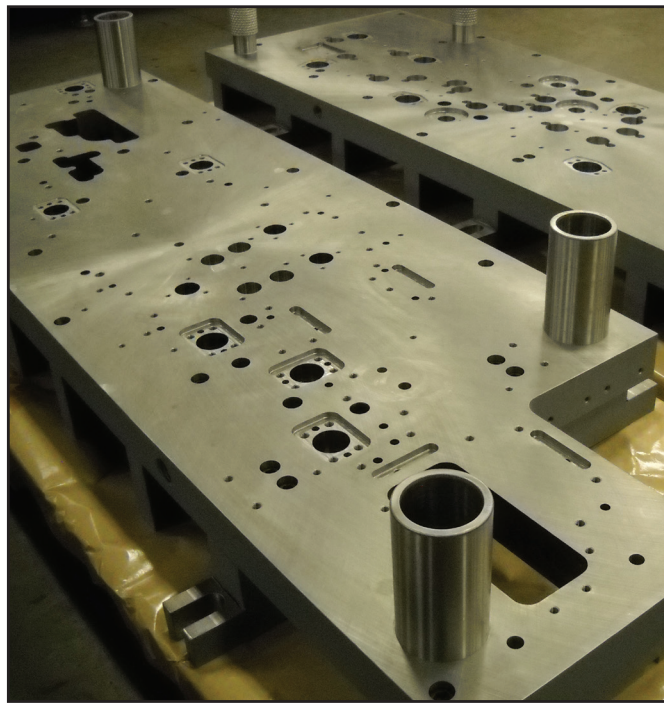


Integrity Fab & Machine Inc.

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Breckenridge, MI 48615

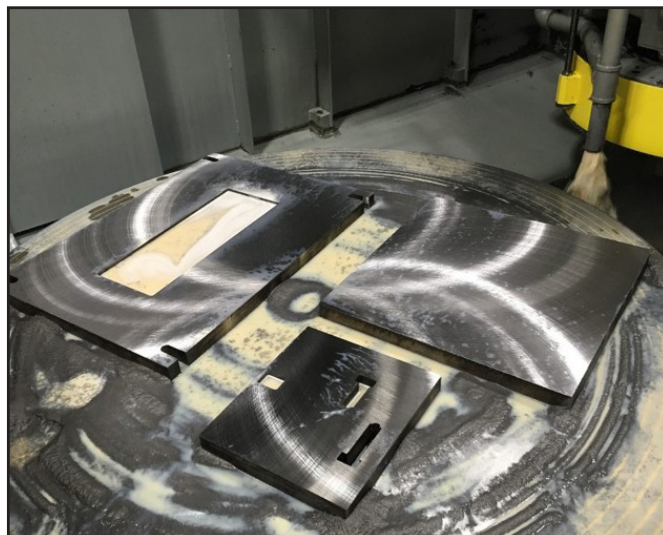


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Special Machining Service:

Integrity Fab & Machine can work with Solid Works, Auto Cad, STEP files and DWG to create a CNC program using the latest Master Cam software. Contact an Integrity Fab & Machine customer service representative via e-mail or telephone to discuss all details.

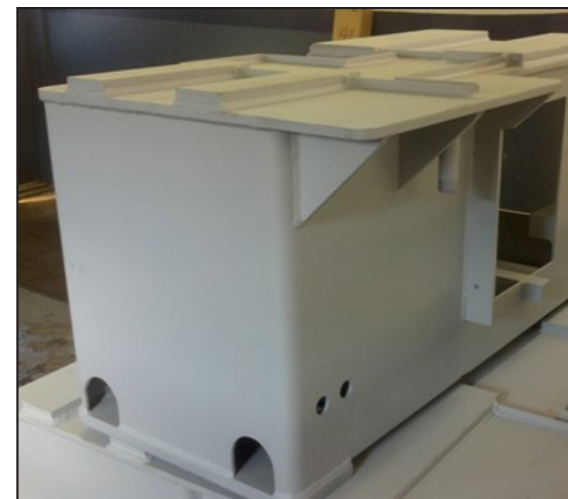


Die Sets:

Integrity Fab & Machine specializes in custom die sets, plate and parallels. Our focus on customer service, prompt delivery, and industry leading attention to the quality of our products assure your complete satisfaction. The team at Integrity Fab & Machine strives to provide the best torch cutting, grinding, machining and packaging on every die set and plate order.

Weldments and Fabrications:

Integrity Fab & Machine specializes in custom fabrications. Our team of certified welders supports our ability to assist customers with the design and processing of their special weldments and fabrications. Integrity Fab & Machine has the ability to cut, bend, roll, weld, machine, prime and paint in our facility.



As an authorized supplier of Danly, Lamina, Lempco, and MDL components, Integrity Fab & Machine can meet virtually any guiding system requirement you may have.